











# Zulassungsspiegel / Table of approvals

VERSION: 1.17 / 2023-09-21

	 TÜV		 DB			 DNV / GL		 LR	
Bezeichnung/ Designation	Ø [mm]	Zulassungs- Nr. / No. of approval	Ø [mm]	Zulassungs-Nr. / No. of approval	Gültig bis/ valid until	Ø [mm]	Gültig bis/ valid until	Ø [mm]	Gültig bis/ valid until
<b>Massivdrahtelektroden / solid wires</b>									
SW 70S G3Ti	0,6-1,2mm	11368.04							
SW 70S G3 XQ	0,6-1,6mm	19759.00	0,8-1,6mm	42.038.25	31.05.2025	0,8-1,6mm	14.10.2025		
SW 70S G3 XQ Brilliance	0,6-1,6mm	19819.00	0,8 - 1,6 mm	42.038.29	31.08.2026				
SW 70S G4 XQ	0,6-1,6mm	19760.00	0,8-1,6mm	42.038.26	31.05.2025	0,8-1,6mm	14.10.2025		
SW 70S G4 XQ Brilliance	0,6-1,6mm	19820.00	0,8-1,6mm	42.038.30	31.08.2026				
SW 100S NiMo	1,0-1,6mm	19562.00	1,0-1,6mm	42.038.27	31.10.2023				
SW 100S NiMoCr	0,8-1,6mm	11567.07	0,8-1,6mm	42.038.05	31.10.2024				
SW 120S NiMoCr	0,8-1,6mm	11929.05	0,8-1,6mm	42.038.15	31.05.2025				
SW 80S Ni1	0,8-1,2mm	12610.02							
SW 80S Ni2									
SW 80S NiCu			0,8-1,6mm	42.038.13	31.05.2025				
SW 80S CrMo1	0,8-1,6mm	11568.03	0,8-1,6mm	42.038.03	31.10.2024				
SW 80S Mo	0,8-1,6mm	11569.03	0,8-1,6mm	42.038.04	31.10.2024				
SW 90S CrMo2	0,8-1,6mm	11593.04	0,8-1,6mm	42.038.14	31.05.2025				
SW Hard 60									
SW 410 NiMo									
SW 904L									
SW 2209 Duplex	0,8-1,6mm	12410.01							
SW 2209 DUPLEX XQ	0,8-1,6mm	19904.00							
SW 2594 SUPER DUPLEX	0,8-1,6mm	13022.00							
SW 307 Si	0,8-1,6mm	12106.01	0,8-1,6mm	43.038.12	31.05.2022				
SW 307 Si XQ	0,8-1,2mm	19903.00	0,8-1,2mm	43.038.13	31.05.2025				
SW 308 LSi	0,6-1,6mm	11784.01	0,6-1,6mm	43.038.01	31.10.2024				
SW 308 LSi XQ	0,8-1,2mm	19902.00	0,6-1,2mm	43.038.14	31.05.2025				
SW 309 LSi	1-1,6mm	11786.02							
SW 309 LSi XQ	0,8-1,6mm	19901.00							
SW 309 H									
SW 310									
SW 312									
SW 316 LSi	0,6-1,6mm	11787.01	0,6-1,6mm	43.038.02	31.10.2024				
SW 316 LSi XQ	0,8-1,2mm	19900.00	0,8-1,2mm	43.038.16	31.05.2025				
SW 318 Si	0,8-1,6mm	11789.01	0,8-1,6mm	43.038.03	31.10.2024				
SW 347 Si									
SW 625	0,8- 1,6mm	12105.02							
SW CuSi3									
<b>Fülldrähte / flux cored wires</b>									
FCW 70TC Metal	1,2-1,4mm	11756.00	1,2-1,4mm	42.038.09	31.10.2024				
FCW 71T Selfshield									
FCW 71T Rutil Black	1,2-1,6mm	19741.00	1,2-1,6mm	42.038.24	31.10.2024	1,2-1,6mm	02.09.2025	1,2-1,6mm	12.10.2023
FCW 70-M	1,2-1,6mm	19766.00	1,6-1,6mm	42.038.28	31.10.2023	1,2-1,6mm	30.11.2025	1,2-1,6mm	15.04.2024
<b>WIG-Schweißstäbe / TIG rods</b>									
TR 70S G2									
TR 70S G3	1-4mm	11564.07	1,0-4mm	42.038.08	31.10.2024				
TR 70S G4									
TR 80S Ni1									
TR 80S NiCu									
TR 80S CrMo1	0,8-4mm	11565.03	0,8-4mm	42.038.06	31.10.2024				
TR 80S Mo	1-4mm	11566.04	1-4mm	42.038.07	31.10.2024				
TR 90S CrMo2									






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TR 90S CrMo2 VTi									
TR 90S CrMo91									
TR CrMo5									
TR 904L									
TR 410 NiMo									
TR 2209 Duplex	0,6-4mm	11791.02							
TR 2209 DUPLEX XQ	1-4mm	19907.00							
TR 2594 SUPER DUPLEX	1-4mm	13021.01							
TR 307 Si									
TR 308 LSi	1-4mm	11785.03	1-4mm	43.038.04	31.10.2024				
TR 308 LSi XQ	1,6-3,2mm	19906.00	1,6-3,2mm	43.038.15	31.05.2025				
TR 309 LSi	1-4mm	12107.02							
TR 309 LSi XQ	1-4mm	19984.00							
TR 309 H									
TR 310									
TR 312									
TR 316 LSi	1-4mm	11788.03	1-4mm	43.038.05	31.10.2024				
TR 316 LSi XQ	1,6-3,2mm	19905.00	1,6-3,2mm	43.038.17	31.05.2025				
TR 318 Si	1-4mm	11790.03	1-4mm	43.038.06	31.10.2024				
TR 347									
TR 625	1-4mm	12461.02							
TR NiCr82									
Autogenschweißstäbe / gas welding rods									
GFR R60	1,5-5mm	11563.03	1,5-5mm	70.038.01	31.10.2024				
Stabelektroden / stick electrodes									
SE 6010 CEL									
SE 6013 RC	1,6-6mm	11341.01	2-6mm	10.038.12	31.10.2024				
SE 6013 RC BLAU	2-5mm	11369.00	2,5-6mm	10.038.13	31.10.2024				
SE 6013 RR	2- 5mm	11344.00	2-5mm	10.038.10	31.10.2024				
SE 6013 RRB	2,5 5mm	11342.01	2,5-5mm	10.038.11	31.10.2024			2,5-4,0mm	11.09.2024
SE 6013 RRC	2- 5mm	11343.00	2,5-5mm	10.038.05	31.10.2024				
SE 7016 BR	2,5-5mm	11339.01	2,5-6mm	10.038.01	31.10.2024				
SE 7018 BH5	2-6mm	11340.00	2,5-6mm	10.038.09	31.10.2024	2,0-5,0mm	07.12.2022	2,5-6,0mm	11.09.2024
SE 7018 Mo	2,5 6mm	11346.01							
SE 8018 CrMo1	2,5-6mm	11345.01	2,5-6mm	10.038.07	31.10.2024				
SE 9018 CrMo2									
SE 2209 Duplex									
SE 307									
SE 308 L	2-4mm	11570.02	2-4mm	30.038.01	31.10.2024				
SE 309 L									
SE 309 MoL	2-4mm	11571.02	2,5-4mm	30.038.02	31.10.2024				
SE 310									
SE 312			1,6-5mm	30.038.03	31.10.2024				
SE 316-L	2-5mm	19950.00	2-5mm	30.038.07	31.05.2025				
SE 318	2-4mm	11573.02	2-4mm	30.038.05	31.10.2024				
SE 347									
SE 625									
SE Ni									
SE NiCr82									
SE NiFe									

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UP-Schweißen / submerged arc welding									
SMA S2		12629.03	1,2 - 6,0mm	52.038.01	31.05.2025				
SMA S3Si	Nur bei Bedarf								
SMA 316L		12862.00							
FW AB 1 67	mit Draht SMA S2	12583.01							
FW CS 1 63 DC									