

MIG/MAG welding torches

Catalogue UM welding torch series



Product overview for the EWM UM welding torch series



Robust welding torches for daily use

The gas- and water-cooled welding torches in the UM welding torch series provide optimum work comfort and the best characteristics for daily use.

Impressive overall package: Solid technology – the sophisticated grip design guarantees optimum handling in any position.

- / Robust, ergonomic grip
- / Safe, precise operation thanks to rubber inserts and a ball joint on the grip
- / **Time-tested consumable – standard M6 and M8 threads:**
 - / Long service life
 - / Steady, stable arc
- / Euro torch connector



Type		UM 15 G	UM 24 G	UM 25 G
Cooling		Gas cooled "G"	Gas cooled "G"	Gas cooled "G"
Welding current CO ₂		180 A/60%	250 A/60%	230 A/60%
Welding current M21		150 A/60%	220 A/60%	200 A/60%
Shielding gas		Argon, mixed gas M21 or CO ₂ conforming to BS EN ISO 14175		
Wire diameter		0.6 to 1.0 mm	0.6 to 1.2 mm	0.6 to 1.2 mm
Hose package length		3 m/4 m/5 m	3 m/4 m/5 m	3 m/4 m/5 m
Connection		Euro torch connector	Euro torch connector	Euro torch connector
Torch data in accordance with		IEC 60974-7	IEC 60974-7	IEC 60974-7
Item number	3 m	394-600000-00000	394-600001-00000	394-600002-00000
	4 m	394-600000-00004	394-600001-00004	394-600002-00004
	5 m	394-600000-00005	394-600001-00005	394-600002-00005



UM 36 G	UM 240 W	UM 401 W	UM 501 W
Gas cooled "G"	Water cooled "W"	Water cooled "W"	Water cooled "W"
300 A/60%	300 A/100%	400 A/100%	500 A/100%
270 A/60%	270 A/100%	350 A/100%	450 A/100%
Argon, mixed gas M21 or CO ₂ conforming to BS EN ISO 14175			
0.8 to 1.4 mm	0.6 to 1.2 mm	0.8 to 1.6 mm	0.8 to 1.6 mm
3 m/4 m/5 m	3 m/4 m/5 m	3 m/4 m/5 m	3 m/4 m/5 m
Euro torch connector	Euro torch connector	Euro torch connector	Euro torch connector
IEC 60974-7	IEC 60974-7	IEC 60974-7	IEC 60974-7
394-600003-00000	394-600010-00000	394-600011-00000	394-600012-00000
394-600003-00004	394-600010-00004	394-600011-00004	394-600012-00004
394-600003-00005	394-600010-00005	394-600011-00005	394-600012-00005



For full information on our welding torches and matching accessories go to www.ewm-sales.com

MIG/MAG welding torches

MIG/MAG welding torch, gas-cooled • UM 15 G



- Practical and light MIG/MAG welding torch for use on construction sites and in workshops
- Ergonomic grip
- Anti-kink spring on the connection
- Type-related standard consumables
- **Equipment as supplied (steel wire):**
 - Gas nozzle, conical, Ø 12 mm; 53 mm
 - Contact tip M6 x 25 mm; Ø 0.8 mm
 - Contact tip holder M6

Duty cycle CO2

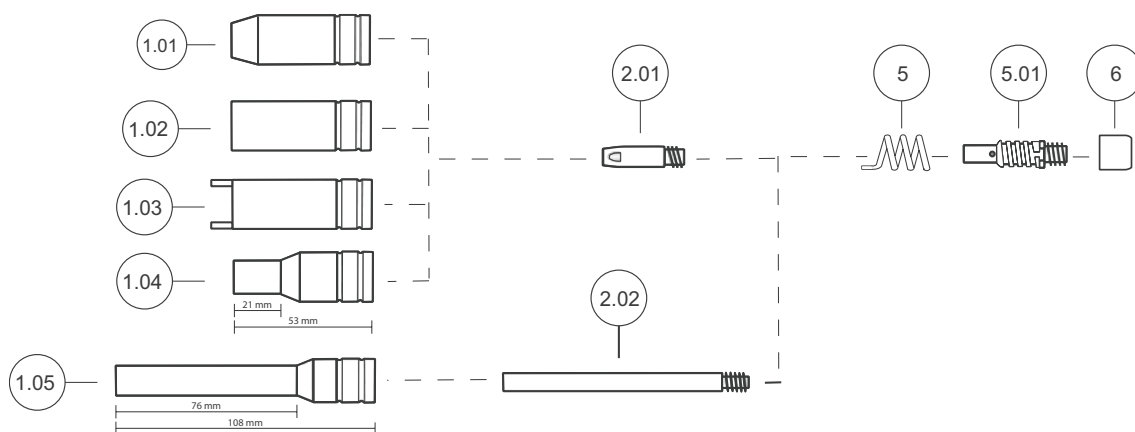
180 A / 60 %

Duty cycle M21

150 A / 60 %

Hose package length m	Item no.
3.0	394-600000-00000
4.0	394-600000-00004
5.0	394-600000-00005

Consumables



Item	Designation	Nozzle Ø mm	Wire Ø mm	Thread	Length mm	Material	PU Units	Item no.
-	Centring tool for narrow-gap contact tip	-	-	-	-	-	1	394-000469-00000
1.01	Gas nozzle, highly conical	9.5	-	-	53	Copper, nickel-plated	10	394-001212-00000
1.01	Gas nozzle, conical	12	-	-	53	Copper, nickel-plated	10	394-000472-00000
1.02	Gas nozzle, cylindrical	16	-	-	53	Copper, nickel-plated	10	394-000211-00000
1.03	Spot welding nozzle, plug fitting	16	-	-	60	Copper, nickel-plated	10	394-000213-00000
1.04	Narrow-gap gas nozzle with cylinder, plug fitting	10	-	-	53	-	1	394-002526-00000
1.05	Narrow-gap gas nozzle with cylinder, plug fitting	10	-	-	108	-	1	394-000212-00000
2.01	Contact tip	-	0.6	M6	25	E-Cu	20	394-003654-00000
2.01	Contact tip	-	0.8	M6	25	E-Cu	20	394-001087-00000
2.01	Contact tip	-	1	M6	25	E-Cu	20	394-001086-00000
2.02	Narrow-gap contact tip	-	1	M6	83	E-Cu	1	394-000707-00000
5	Nozzle spring	-	-	M6	-	-	10	094-023061-00000
5.01	Contact tip holder	-	-	M6	-	-	10	094-023060-00000
6	Stop nut	-	-	-	15	-	10	094-023552-00000

MIG/MAG welding torch, gas-cooled • UM 24 G

- Gas-cooled standard MIG/MAG welding torch
- Ergonomic grip with ball joint
- Anti-kink spring on both the welding torch and the connection
- Type-related standard consumables
- **Equipment as supplied (steel wire Ø 1.0):**
 - Gas nozzle, conical, Ø 12.5 mm; 63.5 mm
 - Gas diffuser, 20 mm
 - Contact tip M6 x 28 mm; Ø 1.0 mm
 - Contact tip holder M6 x 26 mm

Duty cycle CO₂

250 A / 60 %

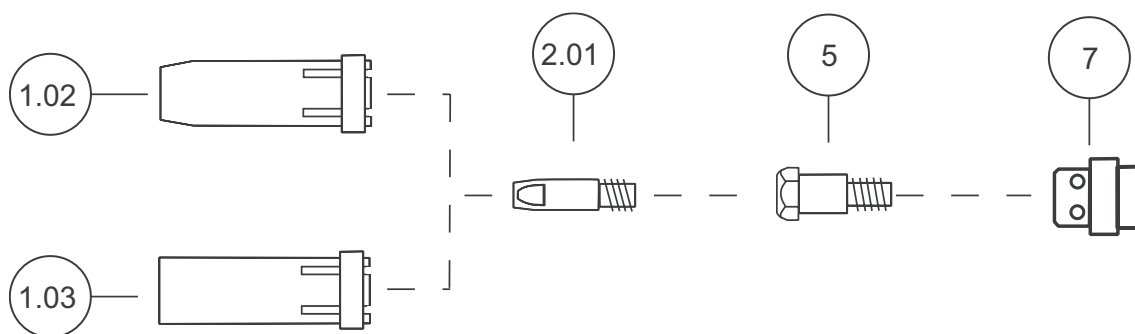
Duty cycle M21

220 A / 60 %

Hose package length m	Item no.
3.0	394-600001-00000
4.0	394-600001-00004
5.0	394-600001-00005



■ Consumables



Item	Designation	Nozzle Ø mm	Wire Ø mm	Thread	Length mm	Material	PU Units	Item no.
1.02	Gas nozzle, conical	12.5	-	-	63.5	Copper, nickel-plated	10	394-000361-00000
1.02	Gas nozzle, highly conical	10	-	-	63.5	Copper, nickel-plated	10	394-001234-00000
1.03	Gas nozzle, cylindrical	17	-	-	63.5	Copper, nickel-plated	10	394-000362-00000
2.01	Contact tip	-	0.6	M6	28	E-Cu	20	394-003655-00000
2.01	Contact tip	-	0.8	M6	28	E-Cu	20	394-001191-00000
2.01	Contact tip	-	1	M6	28	E-Cu	20	394-001228-00000
2.01	Contact tip	-	1.2	M6	28	E-Cu	20	394-001229-00000
2.01	Contact tip	-	0.8	M6	28	CuCrZr	20	394-005407-00000
2.01	Contact tip	-	1	M6	28	CuCrZr	20	394-003339-00000
2.01	Contact tip	-	1.2	M6	28	CuCrZr	20	394-005224-00000
2.01	Contact tip, aluminium welding	-	0.8	M6	28	Copper	20	394-016105-00000
2.01	Contact tip, aluminium welding	-	1	M6	28	Copper	20	394-016107-00000
2.01	Contact tip, aluminium welding	-	1.2	M6	28	Copper	20	394-016108-00000
5	Contact tip holder	-	-	M6	26	Brass	10	394-000363-00000
7	Gas diffuser	-	-	-	-	-	10	394-000360-00000

MIG/MAG welding torches

MIG/MAG welding torch, gas-cooled • UM 25 G



- Gas-cooled standard MIG/MAG welding torch
- Ergonomic grip with ball joint
- Anti-kink spring on both the welding torch and the connection
- Type-related standard consumables
- **Equipment as supplied (steel wire Ø 1.0):**
 - Gas nozzle, conical, Ø 15 mm; 57 mm
 - Contact tip M6 x 28 mm; Ø 1.0 mm
 - Contact tip holder M6 x 35 mm

Duty cycle CO₂

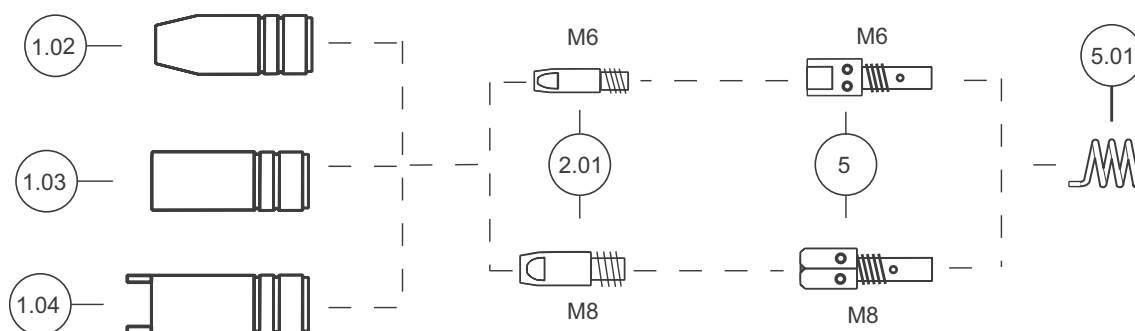
230 A / 60 %

Duty cycle M21

200 A / 60 %

Hose package length m	Item no.
3.0	394-600002-00000
4.0	394-600002-00004
5.0	394-600002-00005

Consumables



Item	Designation	Nozzle Ø mm	Wire Ø mm	Thread	Length mm	Material	PU Units	Item no.
1.02	Gas nozzle, highly conical	11.5	-	-	57	Copper, nickel-plated	10	394-001647-00000
1.02	Gas nozzle, conical	15	-	-	57	Copper, nickel-plated	10	394-000369-00000
1.03	Gas nozzle, cylindrical	18.5	-	-	57	Copper, nickel-plated	10	394-000371-00000
1.04	Spot gas nozzle	18	-	-	66	Copper, nickel-plated	10	394-000373-00000
2.01	Contact tip	-	0.6	M6	28	E-Cu	20	394-003655-00000
2.01	Contact tip	-	0.8	M6	28	E-Cu	20	394-001191-00000
2.01	Contact tip	-	1	M6	28	E-Cu	20	394-001228-00000
2.01	Contact tip	-	1.2	M6	28	E-Cu	20	394-001229-00000
2.01	Contact tip	-	0.8	M6	28	CuCrZr	20	394-005407-00000
2.01	Contact tip	-	1	M6	28	CuCrZr	20	394-003339-00000
2.01	Contact tip	-	1.2	M6	28	CuCrZr	20	394-005224-00000
2.01	Contact tip	-	0.8	M8	30	E-Cu	20	394-000447-00000
2.01	Contact tip	-	1	M8	30	E-Cu	20	394-000941-00000
2.01	Contact tip	-	1.2	M8	30	E-Cu	20	394-000942-00000
2.01	Contact tip	-	0.8	M8	30	CuCrZr	20	394-014024-00000
2.01	Contact tip	-	1	M8	30	CuCrZr	20	394-000450-00000
2.01	Contact tip	-	1.2	M8	30	CuCrZr	20	394-000452-00000
2.01	Contact tip, aluminium welding	-	0.8	M6	28	Copper	20	394-016105-00000
2.01	Contact tip, aluminium welding	-	1	M6	28	Copper	20	394-016107-00000
2.01	Contact tip, aluminium welding	-	1.2	M6	28	Copper	20	394-016108-00000
2.01	Contact tip, aluminium welding	-	0.8	M8	30	E-Cu	20	394-016115-00000
2.01	Contact tip, aluminium welding	-	1	M8	30	E-Cu	20	394-016117-00000
2.01	Contact tip, aluminium welding	-	1.2	M8	30	E-Cu	20	394-016118-00000
5	Contact tip holder	-	-	M6	35	-	10	394-001823-00000
5	Contact tip holder	-	-	M8	35	-	10	394-000375-00000
5.01	Nozzle spring	-	-	-	-	-	10	394-003656-00000

MIG/MAG welding torch, gas-cooled • UM 36 G

- Gas-cooled standard MIG/MAG welding torch
- Ergonomic grip with ball joint
- Anti-kink spring on both the welding torch and the connection
- Type-related standard consumables
- **Equipment as supplied (steel wire Ø 1.2):**
 - Gas nozzle, conical, Ø 16 mm; 84 mm
 - Gas diffuser, 32.5 mm
 - Contact tip M8 x 30 mm; Ø 1.2 mm
 - Contact tip holder M8 x 35 mm

Duty cycle CO₂

300 A / 60 %

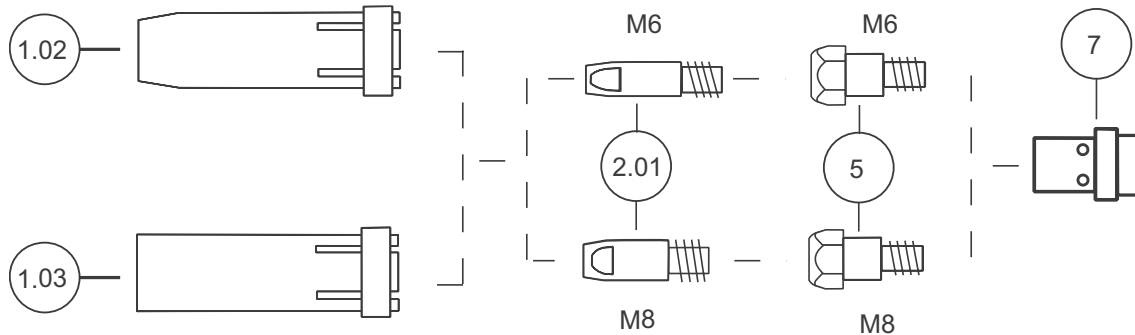
Duty cycle M21

270 A / 60 %

Hose package length m	Item no.
3.0	394-600003-00000
4.0	394-600003-00004
5.0	394-600003-00005



■ Consumables



Item	Designation	Nozzle Ø mm	Wire Ø mm	Thread	Length mm	Material	PU Units	Item no.
1.02	Gas nozzle, highly conical	12	-	-	84	Copper, nickel-plated	10	394-001241-00000
1.02	Gas nozzle, conical	16	-	-	84	Copper, nickel-plated	10	394-000431-00000
1.03	Gas nozzle, cylindrical	19	-	-	84	Copper, nickel-plated	10	394-000432-00000
2.01	Contact tip	-	0.6	M6	28	E-Cu	20	394-003655-00000
2.01	Contact tip	-	0.8	M6	28	E-Cu	20	394-001191-00000
2.01	Contact tip	-	1	M6	28	E-Cu	20	394-001228-00000
2.01	Contact tip	-	1.2	M6	28	E-Cu	20	394-001229-00000
2.01	Contact tip	-	0.8	M6	28	CuCrZr	20	394-005407-00000
2.01	Contact tip	-	1	M6	28	CuCrZr	20	394-003339-00000
2.01	Contact tip	-	1.2	M6	28	CuCrZr	20	394-005224-00000
2.01	Contact tip	-	0.8	M8	30	E-Cu	20	394-000447-00000
2.01	Contact tip	-	1	M8	30	E-Cu	20	394-000941-00000
2.01	Contact tip	-	1.2	M8	30	E-Cu	20	394-000942-00000
2.01	Contact tip	-	0.8	M8	30	CuCrZr	20	394-014024-00000
2.01	Contact tip	-	1	M8	30	CuCrZr	20	394-000450-00000
2.01	Contact tip	-	1.2	M8	30	CuCrZr	20	394-000452-00000
2.01	Contact tip	-	1.4	M8	30	CuCrZr	20	394-000455-00000
2.01	Contact tip, aluminium welding	-	0.8	M6	28	Copper	20	394-016105-00000
2.01	Contact tip, aluminium welding	-	1	M6	28	Copper	20	394-016107-00000
2.01	Contact tip, aluminium welding	-	1.2	M6	28	Copper	20	394-016108-00000
2.01	Contact tip, aluminium welding	-	0.8	M8	30	E-Cu	20	394-016115-00000
2.01	Contact tip, aluminium welding	-	1	M8	30	E-Cu	20	394-016117-00000
2.01	Contact tip, aluminium welding	-	1.2	M8	30	E-Cu	20	394-016118-00000
5	Contact tip holder	-	-	M6	28	Brass	10	394-000433-00000
5	Contact tip holder	-	-	M8	35	Brass	10	394-000434-00000
7	Gas diffuser	-	-	-	32.5	-	10	394-012572-00000

MIG/MAG welding torches

MIG/MAG welding torch, water-cooled • UM 240 W



- Water-cooled standard MIG/MAG welding torch
- Ergonomic grip with ball joint
- Anti-kink spring on both the welding torch and the connection
- Type-related standard consumables
- **Equipment as supplied (steel wire Ø 1.0):**
 - Gas nozzle, conical, Ø 12.5 mm; 63.5 mm
 - Gas diffuser, 20 mm
 - Contact tip M6 x 28 mm; Ø 1.0 mm
 - Contact tip holder M6 x 26 mm

Duty cycle CO2

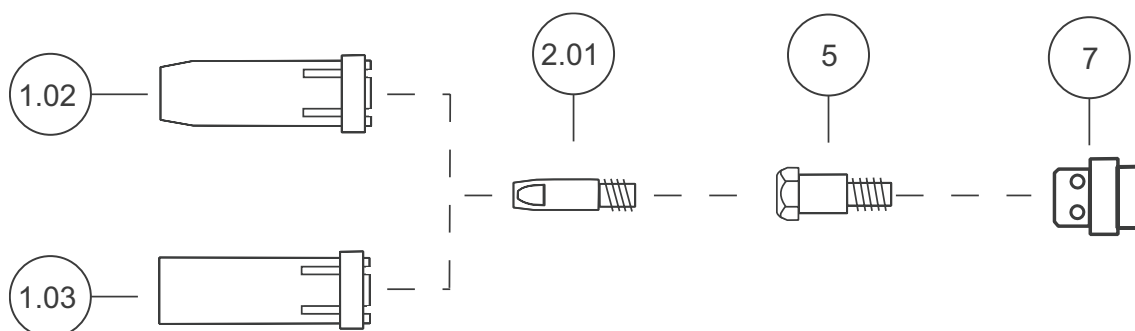
300 A / 100 %

Duty cycle M21

270 A / 100 %

Hose package length m	Item no.
3.0	394-600010-00000
4.0	394-600010-00004
5.0	394-600010-00005

■ Consumables



Item	Designation	Nozzle Ø mm	Wire Ø mm	Thread	Length mm	Material	PU Units	Item no.
1.02	Gas nozzle, conical	12.5	-	-	63.5	Copper, nickel-plated	10	394-000361-00000
1.02	Gas nozzle, highly conical	10	-	-	63.5	Copper, nickel-plated	10	394-001234-00000
1.03	Gas nozzle, cylindrical	17	-	-	63.5	Copper, nickel-plated	10	394-000362-00000
2.01	Contact tip	-	0.6	M6	28	E-Cu	20	394-003655-00000
2.01	Contact tip	-	0.8	M6	28	E-Cu	20	394-001191-00000
2.01	Contact tip	-	1	M6	28	E-Cu	20	394-001228-00000
2.01	Contact tip	-	1.2	M6	28	E-Cu	20	394-001229-00000
2.01	Contact tip	-	0.8	M6	28	CuCrZr	20	394-005407-00000
2.01	Contact tip	-	1	M6	28	CuCrZr	20	394-003339-00000
2.01	Contact tip	-	1.2	M6	28	CuCrZr	20	394-005224-00000
2.01	Contact tip, aluminium welding	-	0.8	M6	28	Copper	20	394-016105-00000
2.01	Contact tip, aluminium welding	-	1	M6	28	Copper	20	394-016107-00000
2.01	Contact tip, aluminium welding	-	1.2	M6	28	Copper	20	394-016108-00000
5	Contact tip holder	-	-	M6	26	Brass	10	394-000363-00000
7	Gas diffuser	-	-	-	-	-	10	394-000360-00000

MIG/MAG welding torch, water-cooled • UM 401 W

- Water-cooled standard MIG/MAG welding torch
- Ergonomic grip with ball joint
- Anti-kink spring on both the welding torch and the connection
- Type-related standard consumables
- **Equipment as supplied (steel wire Ø 1.2):**
 - Gas nozzle, conical, Ø 16 mm; 76 mm
 - Gas diffuser, "Longlife", 28 mm
 - Contact tip M8 x 30 mm; Ø 1.2 mm
 - Contact tip holder M8 x 25 mm

Duty cycle CO2

400 A / 100 %

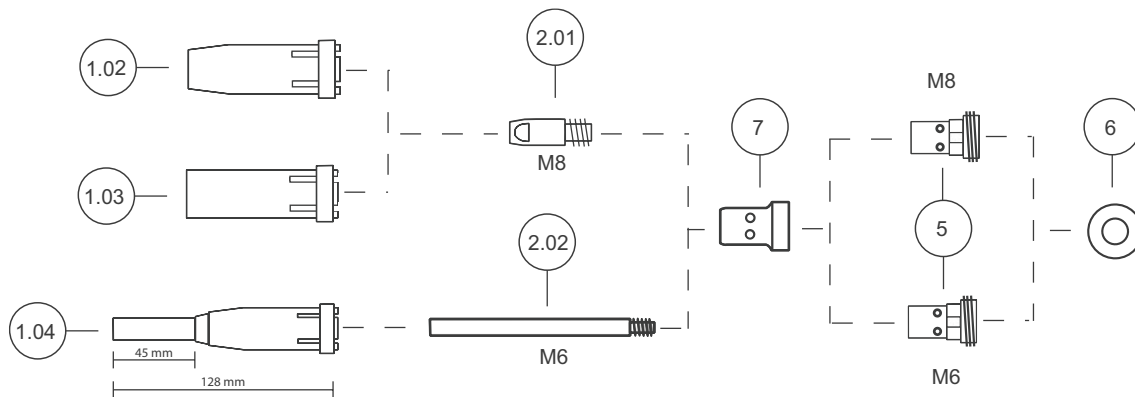
Duty cycle M21

350 A / 100 %

Hose package length m	Item no.
3.0	394-600011-00000
4.0	394-600011-00004
5.0	394-600011-00005



■ Consumables



Item	Designation	Nozzle Ø mm	Wire Ø mm	Thread	Length mm	Material	PU Units	Item no.
-	Centring tool for narrow-gap contact tip	-	-	-	-	-	1	394-000469-00000
1.02	Gas nozzle, highly conical	14	-	-	76	Copper	10	394-000436-00000
1.02	Gas nozzle, conical	16	-	-	76	Copper	10	394-000435-00000
1.03	Gas nozzle, cylindrical	19	-	-	76	Copper	10	394-000437-00000
1.04	Narrow-gap gas nozzle	11	-	-	128	-	10	394-000711-00000
2.01	Contact tip	-	0.8	M8	30	E-Cu	20	394-000447-00000
2.01	Contact tip	-	1	M8	30	E-Cu	20	394-000941-00000
2.01	Contact tip	-	1.2	M8	30	E-Cu	20	394-000942-00000
2.01	Contact tip	-	1.6	M8	30	E-Cu	20	394-000456-00000
2.01	Contact tip	-	0.8	M8	30	CuCrZr	20	394-014024-00000
2.01	Contact tip	-	1	M8	30	CuCrZr	20	394-000450-00000
2.01	Contact tip	-	1.2	M8	30	CuCrZr	20	394-000452-00000
2.01	Contact tip	-	1.6	M8	30	CuCrZr	20	394-000458-00000
2.01	Contact tip, aluminium welding	-	0.8	M8	30	E-Cu	20	394-016115-00000
2.01	Contact tip, aluminium welding	-	1	M8	30	E-Cu	20	394-016117-00000
2.01	Contact tip, aluminium welding	-	1.2	M8	30	E-Cu	20	394-016118-00000
2.01	Contact tip, aluminium welding	-	1.6	M8	30	E-Cu	20	394-016120-00000
2.02	Narrow-gap contact tip	-	1	M6	83	E-Cu	1	394-000707-00000
2.02	Narrow-gap contact tip	-	1.2	M6	83	E-Cu	1	394-003059-00000
5	Contact tip holder	-	-	M6	25	Brass	1	394-000439-00000
5	Contact tip holder	-	-	M8	25	Brass	10	394-000438-00000
6	Insulating disk	-	-	-	-	-	10	394-000761-00000
7	Gas diffuser	-	-	-	28	-	10	394-000948-00000
7	Gas diffuser, long life	-	-	-	28	-	10	394-011628-00000

MIG/MAG welding torches

MIG/MAG welding torch, water-cooled • UM 501 W



- Water-cooled standard MIG/MAG welding torch
- Ergonomic grip with ball joint
- Anti-kink spring on both the welding torch and the connection
- Type-related standard consumables
- **Equipment as supplied (steel wire Ø 1.2):**
 - Gas nozzle, conical, Ø 16 mm; 76 mm
 - Gas diffuser, "Longlife", 28 mm
 - Contact tip M8 x 30 mm; Ø 1.2 mm
 - Contact tip holder M8 x 25 mm

Duty cycle CO2

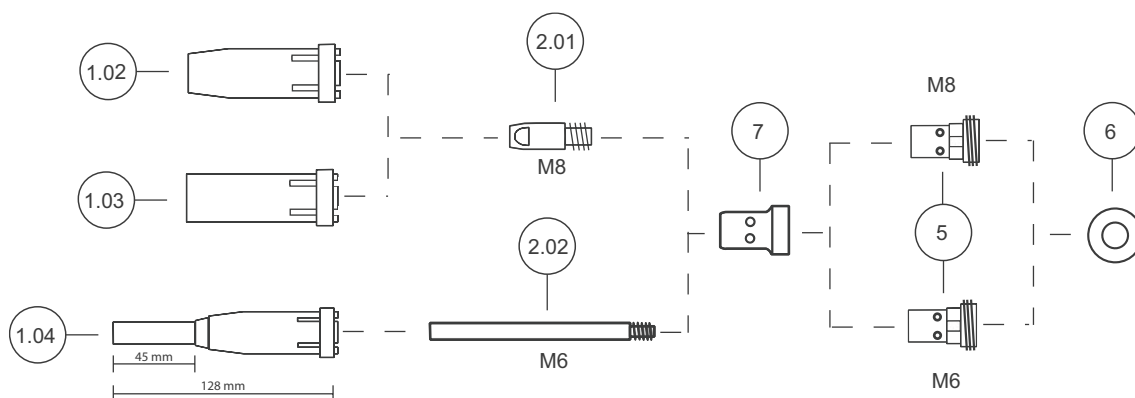
500 A / 100 %

Duty cycle M21

450 A / 100 %

Hose package length m	Item no.
3.0	394-600012-00000
4.0	394-600012-00004
5.0	394-600012-00005

Consumables



Item	Designation	Nozzle Ø mm	Wire Ø mm	Thread	Length mm	Material	PU Units	Item no.
-	Centring tool for narrow-gap contact tip	-	-	-	-	-	1	394-000469-00000
1.02	Gas nozzle, highly conical	14	-	-	76	Copper	10	394-000436-00000
1.02	Gas nozzle, conical	16	-	-	76	Copper	10	394-000435-00000
1.03	Gas nozzle, cylindrical	19	-	-	76	Copper	10	394-000437-00000
1.04	Narrow-gap gas nozzle	11	-	-	128	-	10	394-000711-00000
2.01	Contact tip	-	0.8	M8	30	E-Cu	20	394-000447-00000
2.01	Contact tip	-	1	M8	30	E-Cu	20	394-000941-00000
2.01	Contact tip	-	1.2	M8	30	E-Cu	20	394-000942-00000
2.01	Contact tip	-	1.6	M8	30	E-Cu	20	394-000456-00000
2.01	Contact tip	-	0.8	M8	30	CuCrZr	20	394-014024-00000
2.01	Contact tip	-	1	M8	30	CuCrZr	20	394-000450-00000
2.01	Contact tip	-	1.2	M8	30	CuCrZr	20	394-000452-00000
2.01	Contact tip	-	1.6	M8	30	CuCrZr	20	394-000458-00000
2.01	Contact tip, aluminium welding	-	0.8	M8	30	E-Cu	20	394-016115-00000
2.01	Contact tip, aluminium welding	-	1	M8	30	E-Cu	20	394-016117-00000
2.01	Contact tip, aluminium welding	-	1.2	M8	30	E-Cu	20	394-016118-00000
2.01	Contact tip, aluminium welding	-	1.6	M8	30	E-Cu	20	394-016120-00000
2.02	Narrow-gap contact tip	-	1	M6	83	E-Cu	1	394-000707-00000
2.02	Narrow-gap contact tip	-	1.2	M6	83	E-Cu	1	394-003059-00000
5	Contact tip holder	-	-	M6	25	Brass	1	394-000439-00000
5	Contact tip holder	-	-	M8	25	Brass	10	394-000438-00000
6	Insulating disk	-	-	-	-	-	10	394-000761-00000
7	Gas diffuser	-	-	-	28	-	10	394-000948-00000
7	Gas diffuser, long life	-	-	-	28	-	10	394-011628-00000

MIG/MAG welding torches ● Steel and plastic liners

Steel liner, insulated

- Steel liner for feeding steel wire
- Used in gas- and water-cooled welding torches
- Insulation prevents gas losses

Wire Ø	0.8 mm - 1 mm
Inside Ø	1.5 mm
Outside Ø	3.8 mm
Colour code	Blue

Length m	PU Pack	Item no.
3.6	2	094-013074-00500
4.6		094-013075-00500
5.6		094-014221-00500



Steel liner, insulated

- Steel liner for feeding steel wire
- Used in gas- and water-cooled welding torches
- Insulation prevents gas losses

Wire Ø	1.2 mm - 1.6 mm
Inside Ø	2 mm
Outside Ø	4.6 mm
Colour code	Red

Length m	PU Pack	Item no.
3.6	2	094-007239-00500
4.6		094-014223-00500
5.6		094-014224-00500



Steel liner, insulated

- Steel liner for feeding steel wire
- Used in gas- and water-cooled welding torches
- Insulation prevents gas losses

Wire Ø	1.6 mm - 2 mm
Inside Ø	2.4 mm
Outside Ø	4.6 mm
Colour code	Yellow

Length m	PU Pack	Item no.
3.6	2	094-013662-00501
4.6		094-013663-00501
5.6		094-013664-00501



Combined liner, PA

- Liner (combined liner) for feeding CrNi, aluminium, flux cored wires and CuSi wires
- Manufactured to length, with collet and O-ring

Wire Ø	0.6 mm - 1 mm
Inside Ø	1.5 mm
Outside Ø	4 mm
Colour code	Grey
Material	PA

Length m	Item no.
3.0	094-013687-00000
4.0	094-013687-00004
5.0	094-013687-00005



MIG/MAG welding torches ● Steel and plastic liners

Combined liner, PA



- Liner (combined liner) for feeding CrNi, aluminium, flux cored wires and CuSi wires
- Manufactured to length, with collet and O-ring

Wire Ø	1.2 mm - 1.6 mm
Inside Ø	2 mm
Outside Ø	4 mm
Colour code	Grey
Material	PA

Length m	Item no.
3.0	094-013076-00000
4.0	094-013077-00000
5.0	094-013565-00000

Combined liner, PA



- Liner (combined liner) for feeding CrNi, aluminium, flux cored wires and CuSi wires
- Manufactured to length, with collet and O-ring

Wire Ø	1.6 mm - 2 mm
Inside Ø	2.3 mm
Outside Ø	4.7 mm
Colour code	Grey
Material	PA

Length m	Item no.
3.0	094-013665-00000
4.0	094-013666-00000
5.0	094-013667-00000

Combined liner, Teflon



- Liner (combined liner) for feeding CrNi, aluminium, flux cored wires and CuSi wires
- Manufactured to length, with collet and O-ring

Wire Ø	0.6 mm - 1 mm
Inside Ø	1.5 mm
Outside Ø	4 mm
Colour code	Blue
Material	Teflon

Length m	Item no.
3.0	094-013800-00000
4.0	094-013800-00004
5.0	094-013800-00005

Combined liner, Teflon



- Liner (combined liner) for feeding CrNi, aluminium, flux cored wires and CuSi wires
- Manufactured to length, with collet and O-ring

Wire Ø	1.2 mm - 1.6 mm
Inside Ø	2 mm
Outside Ø	4 mm
Colour code	Red
Material	Teflon

Length m	Item no.
3.0	094-013801-00000
4.0	094-013801-00004
5.0	094-013801-00005

Combined liner, Teflon

- Liner (combined liner) for feeding CrNi, aluminium, flux cored wires and CuSi wires
- Manufactured to length, with collet and O-ring

Wire Ø	1.6 mm - 2 mm
Inside Ø	2.7 mm
Outside Ø	4.7 mm
Colour code	Yellow
Material	Teflon

Length m	Item no.
3.0	094-013802-00000
4.0	094-013802-00004
5.0	094-013802-00005



Combined liner, carbon Teflon

- Liner (combined liner) for feeding CrNi, aluminium, flux cored wires and CuSi wires
- Manufactured to length, with collet and O-ring

Wire Ø	0.6 mm - 1 mm
Inside Ø	1.5 mm
Outside Ø	4 mm
Colour code	Black
Material	Carbon Teflon

Length m	Item no.
3.0	094-013871-00000
4.0	094-013871-00004
5.0	094-013871-00005



Combined liner, carbon Teflon

- Liner (combined liner) for feeding CrNi, aluminium, flux cored wires and CuSi wires
- Manufactured to length, with collet and O-ring

Wire Ø	1.2 mm - 1.6 mm
Inside Ø	2 mm
Outside Ø	4 mm
Colour code	Black
Material	Carbon Teflon

Length m	Item no.
3.0	094-013828-00000
4.0	094-013828-00004
5.0	094-013828-00005



Combined liner, carbon Teflon

- Liner (combined liner) for feeding CrNi, aluminium, flux cored wires and CuSi wires
- Manufactured to length, with collet and O-ring

Wire Ø	1.6 mm - 2 mm
Inside Ø	2.7 mm
Outside Ø	4.7 mm
Colour code	Black
Material	Carbon Teflon

Length m	Item no.
3.0	094-013829-00000
4.0	094-013829-00004
5.0	094-013829-00005



MIG/MAG welding torches ● Steel and plastic liners

Guide tube



- Guide tube for use on a liner when welding or brazing soft or alloyed wire
- **Recommendation:**
- Use a steel liner with capillary tube to weld hard, unalloyed wire electrodes (steel)
- Use a liner with guide tube to weld or braze soft or alloy wire electrodes
- For converting wire feeders

Length mm	Item no.
45	094-019350-00000
66	094-018316-00000
100	094-020064-00000
105	094-006051-00000
115	094-001064-00000

Capillary tube



- Capillary tube for use on a steel liner when welding steel wire
- **Recommendation:**
- Use a steel liner with capillary tube to weld hard, unalloyed wire electrodes (steel)
- Use a liner with guide tube to weld or braze soft or alloy wire electrodes
- For converting wire feeders

Length mm	PU Units	Version	Item no.
48	5	Wire diameter ≤ 1.6 mm	094-014186-00000
69		Wire diameter ≤ 2.0 mm	094-014667-00000
107		Wire diameter ≤ 1.6 mm	094-006634-00000
105		Wire diameter ≤ 2.4 mm	094-021470-00000
118		Wire diameter ≤ 1.6 mm	094-002559-00000
		Wire diameter ≤ 2.0 mm	094-007515-00000

Torch key



- Torch key for fitting contact tip, contact tip holder and other accessories

Item no.
094-016038-00001

Gas nozzle cleaner



- Nozzle cleaner for MIG/MAG welding torches
- Deposits inside the nozzle are removed by rotating the nozzle cleaner

Item no.
098-000407-00000

Hose cutter



- Cutter for the cutting of PA and PTFE liners.

Item no.
094-016585-00000

Side cutter

Item no.

098-003899-00000



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- Rapid and true-to-size cutting of the welding wire
- Time-saving cleaning of the shielding gas nozzle
- Removal of the shielding gas nozzle
- Releasing and tightening of the contact tip

Material

Special steel



Gas nozzle, diameter mm	Item no.
12 - 15	098-000406-00000
15 - 18	098-001284-00000

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